



中国船级社
CHINA CLASSIFICATION SOCIETY
工厂认可证书

证书编号/Certificate No.
QD22PWA00054

CERTIFICATE OF WORKS APPROVAL

兹证明本证书所述制造厂具备按照下列标准的要求生产本证书所列产品的能力和条件。

This is to certify that the manufacturer stated in the certificate meets the requirements of the standards listed below and is available with the ability and conditions to produce the products described in the certificate.

制造厂/Manufacturer

山东永安特种装备有限公司
Shandong Yongan Special Equipment Co., Ltd.

地址/Address

山东省临沂市河东区工业园军部街2号
No. 2, Junbu street, industrial park, Hedong District, Linyi City, Shandong Province

产品名称/Product

压力容器
Pressure Vessel

认可标准/Approval Standard

- 中国船级社《钢质海船入级规范》（2022）及其变更通告第6篇第2章
Chapter 2, Part Six of China Classification Society Rules for Classification of Sea-Going Steel Ships 2022 and its Change Notices
- 中国船级社《钢质海船入级规范》（2022）及其变更通告第1篇第3章
Chapter 3, Part one of China Classification Society Rules for Classification of Sea-Going Steel Ships 2022 and its Change Notices
- GB/T 5099.1-2017《钢质无缝气瓶 第1部分：淬火后回火处理的抗拉强度小于1100MPa的钢瓶》
GB/T 5099.1-2017 Seamless steel gas cylinders—Part 1:Quenched and tempered steel cylinders with tensile strength less than 1100 MPa
- ISO 9809-1: 2019《气瓶—可重复充装的无缝钢气瓶设计、制造和测试—第1部分：抗拉强度低于1100MPa的淬火和回火钢瓶》
ISO 9809-1: 2019 Gas cylinders — Design, construction and testing of refillable seamless steel gas cylinders and tubes — Part 1: Quenched and tempered steel cylinders and tubes with tensile strength less than 1100 MPa
- ISO 9809-3: 2019《气瓶—可重复充装的无缝钢气瓶设计、制造和测试—第3部分：正火处理的钢瓶》
ISO 9809-3: 2019 Gas cylinders — Design, construction and testing of refillable seamless steel gas cylinders and tubes — Part 3: Normalized steel cylinders and tubes

用于/Intended for

船舶与海上设施/Ships and Offshore Installations

证书有效期至/This Certificate is valid until 2026年03月15日/ Mar. 15,2026

发证机构 中国船级社青岛分社
Issued by CCS Qingdao Branch

签发日期 2022年12月27日
Date Dec. 27,2022

本证书根据中国船级社规范和相关规定签发。所有证书页为一个整体，必须同时使用。纸质证书每页均须由本社盖章方为有效，电子证书含数字签名方为有效，本证书复印件无效。任何单位和个人均不应摘录或节选本证书的部分内容。有关方对所持证书的真实性有疑问时，可以向本社检验机构咨询。This Certificate is issued pursuant to the Rules of the Society and related regulation. All pages of the certificate are taken as a whole and are used simultaneously. No paper certificate page is valid without bearing the stamp of the Society, no electronic certificates is valid without the digital signature, and no copied form of the certificate is regarded as valid. Any part of the certificate is not to be extracted or abridged by any unit or individual in any form. Related parties who are doubted about the authenticity of the certificate may inquire of the Society or its offices.



Form No: W01.

联系方式/Contact Us, 见本社官方网站/See official web site of the Society (<http://www.ccs.org.cn>)

UTN:P024-38561733

产品明细/Product Description

钢质无缝气瓶/Seamless Steel Gas Cylinder (M0001)

名称/Name	属性(值)/Value	单位/Unit
型号/Type	产品明细见附页 Product description see additional page(s)	
气瓶材料/Material of Gas Cylinder	产品明细见附页 Product description see additional page(s)	
公称工作压力/Nominal Working Pressure	产品明细见附页 Product description see additional page(s)	bar
液压试验压力/Hydraulic Test Pressure	产品明细见附页 Product description see additional page(s)	bar
壁厚/Thickness of Shell	产品明细见附页 Product description see additional page(s)	mm

批准的图纸/Approved Drawings

图纸批准号/ Drawings Approval No. : QD22PPP20012, QD22PPP20212

产品认可试验报告/ Approval Test Report

试验报告编号/ Test Report No. : WZ II 267-V-15A I 001228313

试验报告日期/ Test Report Date : 2022-11-30

试验报告编号/ Test Report No. : WM II 219-V-15A 2270100

试验报告日期/ Test Report Date : 2022-02-28

试验报告编号/ Test Report No. : WG II 232-V-20A 22X042

试验报告日期/ Test Report Date : 2022-02-28

试验报告编号/ Test Report No. : WZ II 267-V-15A 22K005

试验报告日期/ Test Report Date : 2022-02-28

认可后的产品检验方式/Method of Product Inspection after Approval

按规范认可后应进行产品检验的产品/The product should be inspected in term of the rules:

认可后的产品检验应由本社验船师根据本社规范规定按批准的产品检验计划进行检验, 经检验合格后由本社颁发船用产品证书。

After approval, product inspection should be carried out by the Surveyor of the Society in accordance with the approved product inspection scheme, and the Marine Product Certificate will be issued by the Society upon satisfactory inspection.

认可保持条件/Maintenance Requirements of Approval

1. 工厂认可后, 如果图纸、技术文件、工艺规程有较大改变, 应征得本社同意。若改变涉及或影响到产品的设计、主要制造材料、关键工艺或产品的特性、特征, 则与特性有关的图纸和技术文件应经过本社审批, 并在检验机构认为必要时, 经本社检验人员到厂进行检查和见证有关试验, 其结果应能证实仍符合认可条件。

After works approval, if there are any major changes to the drawings, technical documents, specifications, prior consent should be obtained from the survey office of the Society. If the changes involve or affect product design, major construction materials, key workmanship or product characteristics and properties, drawings and technical documents related to properties are to be examined and approved by the Society and, where deemed necessary by the survey office, the surveyor to the Society will go to the manufacturer to inspect or witness relevant tests and the results of the tests should be able to demonstrate compliance with the approval conditions

2. 工厂的质量管理体系应保持有效运行, 并且与认可时一致。如果质量管理体系发生改变, 应经原体系认证机构审核并报本社批准。

The quality management system of the factory shall be ensure effective operation, and shall be the same as the situation of approval. If there are any changes to the quality management system, auditing of the original certification organization for quality management system and the society's approval shall be obtained.

3. 工厂认可证书获得者应接受本社每年一次的定期审核, 定期审核日为认可证书期满之日对应的每一周年日, 检查工作应在定期审核日的前后三个月内进行。Those who have obtained the certificate of works approval shall receive periodical audit done by the Society on an annual basis. The date of periodical audit shall be each anniversary date which corresponds to the date of expiry of the relevant certificate and the periodical audit shall be done within a time span of three months before and after the annual surveillance date.

4. 在认可证书有效期内, 本社检验人员可在未经事先通知的情况下对工厂的产品制造过程进行审核, 以验证产品的生产是否符合业经本社批准的图纸和文件。工厂应予以配合。

Within the validity of the approval certificate, the surveyor to the Society may pay unannounced audit

to the manufacturing process of the product in order to confirm whether it is in compliance with the drawings and documents approved by the Society. The factory should provide an active cooperation and necessary for the surveyor.

5. 认可证书有效期内, 如果出现可能导致本社暂停或撤销认可的情况, 工厂应及时采取有效的纠正措施。

Within the validity of the approval certificate, if cases occur that may cause the Society to suspend or withdraw the certificate, the manufacturer should take corrective actions in a prompt and effective manner.

备注/Remarks

本社已审核了产品厂无石棉声明, 但本社的审核不免除产品厂按照合同关系向订货方保证产品无石棉的责任。
The declaration of asbestos-free submitted by manufacturer has been reviewed by the Society. However, liability of the manufacturer to guarantee the products are asbestos-free to purchaser under contract will not be exempted.

认可产品不含瓶头阀。

Approved products do not include bottle valve.

ISO 9809-1和GB/T 5099.1标准制造的气瓶可用作消防气瓶。

Gas cylinders manufactured according to ISO 9809-1 and GB/T 5099.1 standards could be used as fire fighting cylinders.

本证书由原工厂认可证书 (No. QD22PWA00005) 变更并替代原证书。

This Certificate is modified from and supersedes the previous Works Approval Certificate No. QD22PWA00005.

中国船级社青岛分社

CCS Qingdao Branch

注: 本证书含有附页, 共1页

Note: The certificate is attached with additional 1 page(s)

产品明细/Product Description

型号 Type	WG II 232-V-20A	WZ II 267-V-15A	WZ II 267-V-15A I	WM II 219-V-15A
气瓶材料 Material of Gas Cylinder	34CrMo4	37Mn	37Mn	37Mn
壁厚 Thickness (mm)	5.2	6.2	5.7	5.7
公称工作压力 Nominal Working Pressure (bar)	200	150	150	150
液压试验压力 Hydraulic Test Pressure (bar)	300	250	225	250
标准 Standard	ISO9809-1:2019	ISO9809-1:2019	GB/T 5099.1-2017	ISO9809-3:2019
图纸批准号 Drawings Approval No.	QD22PPP20012	QD22PPP20012	QD22PPP20212	QD22PPP20012

*****结束/ The End*****